

USDA Forest Service National Sawyer Training: Developing Thinking Sawyers



Instructors Guide

**USDA Forest Service National Sawyer Training:
Developing Thinking Sawyers**
Module 6: Wedges

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Module 6: Wedges

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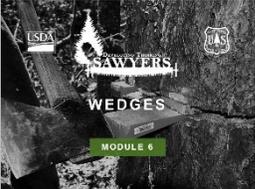
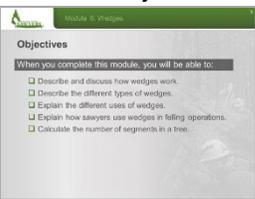
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Slide/action	Content
	<p>Welcome and Introduction</p> <p>Time: 97 minutes</p> <p>Note: Do not read the slides to the students; speak in a conversational tone and use the slides to actively engage the students in a two-way conversation. Add the occasional brief story or anecdote from your experience to illustrate key concepts.</p> <p>DISPLAY FIRST SLIDE</p>
<p><i>Slide 1: Wedges</i></p> 	<p>Introduction</p> <p>Say:</p> <p>Welcome to Module 6 of the "Developing Thinking Sawyers" course. This module is designed to give you an introduction to selecting and using wedges. Wedges provide a mechanical advantage during felling or bucking operations. Understanding the use of wedges is a key component of being a "thinking sawyer."</p> <p>DISPLAY NEXT SLIDE</p>
<p><i>Slide 2: Module Topics</i></p> 	<p>Module Topics</p> <p>REVIEW</p> <p>Review the module topics listed on the slide.</p> <p>TRANSITION:</p> <p>Let's review the objectives we have for this module.</p> <p>DISPLAY NEXT SLIDE</p>
<p><i>Slide 3: Objectives</i></p> 	<p>Objectives</p> <p>REVIEW</p> <p>Review the objectives listed on the slide.</p> <p>TRANSITION:</p> <p>Next, we will discuss wedge basics.</p> <p>DISPLAY NEXT SLIDE</p>

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Slide/action	Content
<p><i>Slide 4: Wedge Basics</i></p> 	<h3 style="color: #4F7942;">Wedge Basics</h3> <p>Say:</p> <p>A wedge is an essential tool for bucking and felling operations. Sawyers use wedges during bucking operations to manage compression and prevent the saw from becoming pinched or stuck in the kerf. They use wedges during felling operations to lift the back of the tree and redistribute the center weight into the undercut, and can also use wedges to support the hinge on trees with heavy side leans.</p> <p style="color: #4F7942;">DISPLAY NEXT SLIDE</p>
<p><i>Slide 5: How Wedges Work</i></p> 	<h3 style="color: #4F7942;">How Wedges Work</h3> <p>Say:</p> <p>A wedge is any material with a thick end tapering to a thin edge that is driven between two objects or parts of an object to secure, lift, or separate them. Wedges provide sawyers with a mechanical advantage for managing compressive forces.</p> <p style="color: #4F7942;">DISPLAY NEXT SLIDE</p>
<p><i>Slide 6: Calculating Mechanical Advantage</i></p> 	<h3 style="color: #4F7942;">Calculating Mechanical Advantage</h3> <p>Say:</p> <p>Wedges come in many different types and sizes. It is important to know how to select the appropriate wedge for the task at hand. You can calculate the mechanical advantage of a wedge by dividing its height by its length. Although a short wedge with a wide angle may do a job faster, it requires more force to drive than a long wedge with a narrow angle.</p> <p>Example:</p> <p>A 1- by 12-inch wedge has a mechanical advantage over a 1- by 6-inch wedge. Therefore, a 1- by 12-inch wedge is easier to drive under a load than a 1- by 6-inch wedge.</p> <p>The longer wedge with the thinner taper has a mechanical advantage over the wedge with the shorter, steeper taper. While</p>

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Slide/action	Content
<p>Slide 7: Types of Wedges</p>  A photograph of a tree trunk with two orange wedges inserted into a saw cut. The wedges are positioned on either side of the cut, lifting the wood to facilitate the saw's progress.	<p>the wedge with the shorter, steeper taper may open the saw kerf faster, it requires more effort to drive.</p> <p>DISPLAY NEXT SLIDE</p> <h3>Types of Wedges</h3> <p>Say:</p> <p>Modern wedges are often made of heavy-duty plastic blends. This helps minimize any damage if the cutting teeth of the saw contact the wedge.</p> <p>Wedges come in several tapers and lengths, with various features that are specific to the intended use of the individual wedge.</p> <p>We will discuss the following types of wedges:</p> <ul style="list-style-type: none">• Single-taper• Double-taper• Triple-taper• Hanging• Rifled and hardhead wedges• Shims <p>DISPLAY NEXT SLIDE</p>
<p>Slide 8: Types of Wedge Tapers</p>  A diagram titled 'Types of Wedge Tapers' showing three types of wedges: Single Taper (a right-angled triangle), Double Taper (an isosceles triangle), and Triple Taper (a triangle with a change in slope halfway through).	<h3>Types of Wedge Tapers</h3> <p>Say:</p> <p>Single-taper: The single-taper wedge is a right triangle with a 90-degree angle on the back plate and three unequal sides.</p> <p>Double-taper: The double-taper wedge is an isosceles triangle with two equal sides.</p> <p>Triple-taper: The triple-taper wedge starts similar to the single-taper wedge but steps up the degree of incline about halfway into the taper. This works well for quicker lift on smaller trees. On heavier, larger trees it lifts slowly to get the action started, and then a quicker lift takes over. Because of the drastic change in taper, a</p>

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Slide/action	Content
<p>Slide 9: Hanging Wedges</p>  A photograph showing two hanging wedges, which are pairs of wedges connected by a lanyard or cord, resting on a wooden surface. The slide title is "Hanging Wedges".	<p>triple-taper wedge is more difficult to drive toward the back of the wedge.</p> <p>DISPLAY NEXT SLIDE</p> <p>Hanging Wedges</p> <p>Say:</p> <p>Sawyers use hanging wedges for crosscut saw operations. Hanging wedges are two wedges connected by a lanyard or cord and secured (e.g., over the head of an ax) to prevent them from dropping onto the crosscut saw and damaging it. You can use hanging wedges as a pair and drive them across the kerf at the 10 o'clock and 2 o'clock positions. This prevents a log from rolling or twisting and unintentionally pinching the saw before you fully sever the log.</p> <p>When hanging wedges are not available, you can use an ax or Pulaski across the kerf to prevent the log from rolling.</p> <p>DISPLAY NEXT SLIDE</p>
<p>Slide 10: Rifled Wedges</p>  A photograph showing a yellow rifled wedge, which has grooves along its length, resting on a wooden surface. The slide title is "Rifled Wedges".	<p>Rifled Wedges</p> <p>Say:</p> <p>The grooves in rifled wedges are designed to help keep them aligned when you stack the wedges. If you use a rifled wedge singly, the rifling can become damaged, hampering the ability to stack two rifled wedges.</p> <p>DISPLAY NEXT SLIDE</p>

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Slide/action	Content
<p data-bbox="248 369 454 428"><i>Slide 11: Hardhead Wedges and Shims</i></p> 	<h3 data-bbox="526 369 935 403">Hardhead Wedges and Shims</h3> <p data-bbox="526 432 591 466">Say:</p> <p data-bbox="526 491 1365 600">Hardhead wedges have a plate of steel and metal inserted at the back of the wedge to transfer energy more efficiently. Hardhead wedges are effective for lifting large trees.</p> <h3 data-bbox="526 621 610 655">Shims</h3> <p data-bbox="526 684 591 718">Say:</p> <p data-bbox="526 743 1365 852">Shims are made of short sections of old wedges and are used in combination with a standard wedge. You can use them on small-diameter trees when you cannot insert two full-size wedges.</p> <p data-bbox="526 877 683 911">TRANSITION:</p> <p data-bbox="526 936 1187 970">Next, we will discuss wedge safety and techniques.</p> <p data-bbox="526 995 740 1029">DISPLAY NEXT SLIDE</p>
<p data-bbox="228 1062 475 1121"><i>Slide 12: Wedge Safety and Techniques</i></p> 	<h3 data-bbox="526 1062 954 1096">Wedge Safety and Techniques</h3> <p data-bbox="526 1125 591 1159">Say:</p> <p data-bbox="526 1184 1409 1251">Safety is always a priority when conducting saw operations, and this includes the use of wedges.</p> <p data-bbox="526 1276 1393 1419">When using wedges in felling operations, take special care to evaluate overhead hazards, including limbs, dead or unstable tops, or loose bark. Bark can become dislodged by vibrations produced from driving a wedge.</p> <h3 data-bbox="545 1444 766 1478"><i>General Safety</i></h3> <ul data-bbox="545 1491 1284 1608" style="list-style-type: none">▪ Always wear eye protection when driving wedges.▪ Check wedges for any damage before beginning a job.▪ Do not use cracked or damaged wedges.

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Slide/action	Content
	<p><i>Wedging Techniques</i></p> <ul style="list-style-type: none">▪ Remove thick bark before wedging to help prevent the wedge from crushing the bark instead of providing lift.▪ Drive the wedge by striking it squarely on the head to help prevent it from popping out. If the kerf is already under compression, drive the wedge carefully to prevent it from flying out of the kerf when struck.▪ Place wedges adjacent to each other and strike them alternately. This is an efficient wedging method that uses the least amount of effort.▪ Carry at least three wedges with you (recommended). The number of wedges you need will depend on saw operations and must be part of the wedging plan.▪ Stack wedges to increase the amount of lift (if necessary). It is a common practice to cross wedges to lessen the likelihood of a wedge popping out of the kerf when struck.▪ Add sawdust between stacked wedges to add friction and reduce the likelihood that a wedge will pop out of the kerf.▪ Stacking more than two wedges makes them unstable. Do not stack more than two.▪ Using an ax with the proper weight and handle length is imperative.▪ Plastic wedges can break. If you can drive a long wedge only a short way into the saw kerf, most of the wedge's length will be exposed, and a misplaced blow can break it. <p>TRANSITION:</p> <p>Next, we will discuss different uses for wedges.</p> <p>DISPLAY NEXT SLIDE</p> <p>Wedge Uses</p> <p>Say:</p> <p>Wedge placement is not a thoughtless process of just trying to keep the kerf open. You carefully plan wedge use and placement during the OHLEC size-up process.</p> <p>DISPLAY NEXT SLIDE</p>

Slide 13: Wedge Uses



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Slide/action	Content
<p data-bbox="212 369 488 426"><i>Slide 14: Common Wedge Uses</i></p> 	<h3 data-bbox="526 369 829 401">Common Wedge Uses</h3> <p data-bbox="526 432 591 464">Say:</p> <p data-bbox="526 491 1406 558">Sawyers most commonly use wedges to manage compressive forces in one form or another:</p> <ul data-bbox="574 585 1414 1230" style="list-style-type: none">• While bucking, you can use wedges to counteract the effects of compression by maintaining an open saw kerf.• During bucking operations, you can use hanging wedges to prevent the bole from twisting or rolling and damaging or pinching the saw.• During felling operations, you can use wedges to prevent a tree from sitting back and pinching the saw bar.• During felling operations, you can use wedges to lift the back of the tree and redistribute the center weight of the tree forward into the undercut.• During felling operations, placing a wedge loosely in the back cut can help indicate movement in the tree.• On side leaning trees, placing wedges behind and parallel to the hinge helps to stabilize the hinge and support the weight of the tree. Place these wedges snugly rather than driving them. <p data-bbox="526 1247 737 1272">DISPLAY NEXT SLIDE</p>
<p data-bbox="245 1318 456 1375"><i>Slide 15: Wedges in Bucking Operations</i></p> 	<h3 data-bbox="526 1318 954 1350">Wedges in Bucking Operations</h3> <p data-bbox="526 1381 591 1413">Say:</p> <p data-bbox="526 1440 1365 1549">Place the wedge into a saw kerf in the compression zone of a log when bucking. Placing the wedge correctly is important for maximizing the mechanical advantage.</p> <p data-bbox="526 1577 1382 1759">You must cut deeply enough for the wedge to fit into the kerf without contacting the saw. Set and drive the wedge by striking it with the back of an ax head. Once you set the wedge, you can complete a bucking cut without pinching the saw because the wedge prevents compression from closing the kerf.</p> <p data-bbox="526 1780 737 1806">DISPLAY NEXT SLIDE</p>

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Slide/action	Content
<p><i>Slide 16: Bucking: Top Bind</i></p>  <p>The diagram shows a circular log cross-section with a horizontal kerf. Two yellow wedges are positioned at the top of the kerf, with arrows pointing to them. The text 'wedge technique for top bind' is visible at the bottom of the diagram.</p>	<h3>Bucking: Top Bind</h3> <p>Say:</p> <p>In top bind situations, start a wedge as soon as you can, and add more wedges as needed. Additional wedges placed parallel to each other provide even more separating force.</p> <p>Once you place these wedges, alternate striking each wedge. The kerf will open as you drive the wedges deeper, reducing the compressive forces on the other wedges. Develop an alternating pattern that enables you to drive each wedge deeper into the kerf when you strike it. You can overcome a lot of compression with this technique.</p> <p>DISPLAY NEXT SLIDE</p>
<p><i>Slide 17: Bucking: Top and Side Bind</i></p>  <p>The diagram shows a circular log cross-section with a horizontal kerf. Two yellow wedges are positioned at the top of the kerf, with arrows pointing to them. The text 'wedge technique for top bind and side bind' is visible at the bottom of the diagram.</p>	<h3>Bucking: Top and Side Bind</h3> <p>Say:</p> <p>If a log has a top and side bind, place wedges at both compression points to prevent the kerf from closing at either bind. Place multiple wedges in this compression area to provide the best mechanical advantage. Multiple wedges help spread the forces required to open the kerf instead of concentrating all the forces on one wedge.</p> <p>DISPLAY NEXT SLIDE</p>
<p><i>Slide 18: Wedges in Felling Operations</i></p>  <p>The photograph shows a tree trunk with several orange wedges placed around the base of the tree. The text 'Wedges in Felling Operations' is visible in the bottom right corner of the image.</p>	<h3>Wedges in Felling Operations</h3> <p>Say:</p> <p>A tree that does not have forward lean will require one or more wedges to move its center of weight past the front of the hinge, allowing the tree to fall into the lay. This is referred to as “overcoming the back lean.”</p> <p>DISPLAY NEXT SLIDE</p>

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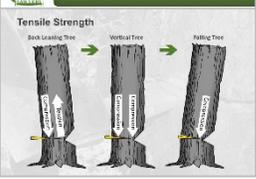
Slide/action	Content
<p><i>Slide 19: Wedging a Tree</i></p> 	<h3>Wedging a Tree</h3> <p>Say:</p> <p>As you drive a wedge into the backcut during felling operations, the force developed effectively lifts the back of the tree and moves (rotates on the hinge) the top of the tree forward. This redistributes the center weight of the tree forward into the undercut.</p> <p>To facilitate this movement, time the cadence of your strike with the forward rocking of the tree. Take special care to watch for limbs, bark, or tops that may be knocked loose. Also, be particularly careful when driving wedges while standing under the bad side of the tree.</p> <p>DISPLAY NEXT SLIDE</p>
<p><i>Slide 20: Stabilizing Wedges</i></p> 	<h3>Stabilizing Wedges</h3> <p>Say:</p> <p>For trees with side lean, place a stabilizing wedge under the lean, parallel to and behind the hinge. This can prevent the hinge from failing due to the side weight of the tree. Do not drive this wedge too far in or it may break the hinge. The goal is to support the hinge and not lift the side of the tree. You may have to add more wedges, depending on the amount of side lean and the support needed.</p> <p>DISPLAY NEXT SLIDE</p>
<p><i>Slide 21: Crossing/Stacking Wedges</i></p> 	<h3>Crossing/Stacking Wedges</h3> <p>Say:</p> <p>You can stack wedges to increase the amount of lift when you need it. Crossing wedges is a common practice that lessens the likelihood of a wedge popping out of the kerf when struck. Do not stack more than two wedges together. If a wedge pops out of the kerf, the tree may sit back on itself, and you may not be able to reinsert the wedge.</p> <p>Adding sawdust between stacked wedges adds friction and reduces the likelihood that a wedge will pop out of the kerf.</p> <p>DISPLAY NEXT SLIDE</p>

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Slide/action	Content
<p data-bbox="269 369 431 394"><i>Slide 22: Shims</i></p> 	<h3 data-bbox="526 369 610 401">Shims</h3> <p data-bbox="526 432 591 464">Say:</p> <p data-bbox="526 491 1406 674">When choosing to wedge over a back leaning tree, it is important to plan ahead and ensure that you have the right equipment on hand to tackle the job. Combining shims made of short sections of old wedges with a standard wedge can be an effective way to get additional lift.</p> <p data-bbox="526 701 1393 768">You can use shims on small-diameter trees when you cannot insert two full-size wedges.</p> <p data-bbox="526 821 659 846">TRANSITION:</p> <p data-bbox="526 873 1398 1016">With proper use, you can use wedging to overcome back lean if the amount of back lean does not exceed basic limits, there is a solid wedging platform, and the fiber in the hinge is sound and not too thick. Remember, the hinge must be able to bend.</p> <p data-bbox="526 1047 737 1073">DISPLAY NEXT SLIDE</p>
<p data-bbox="215 1115 488 1173"><i>Slide 23: Factors Involved in Wedging Back Leans</i></p> 	<h3 data-bbox="526 1115 1094 1146">Factors Involved in Wedging Back Leans</h3> <p data-bbox="526 1178 591 1209">Say:</p> <p data-bbox="526 1236 1398 1304">Some important factors to consider when wedging a tree with back lean include:</p> <ul data-bbox="548 1331 1154 1535" style="list-style-type: none"><li data-bbox="548 1331 927 1362">▪ Tensile strength of a hinge<li data-bbox="548 1373 862 1404">▪ Elasticity of the hinge<li data-bbox="548 1415 1057 1446">▪ Number and type of wedges needed<li data-bbox="548 1457 1154 1488">▪ Your ability to direct power into the wedges<li data-bbox="548 1499 964 1530">▪ Wedging platform of the tree <p data-bbox="526 1556 737 1581">DISPLAY NEXT SLIDE</p>

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Slide/action	Content
<p>Slide 24: Tensile Strength</p> 	<h3>Tensile Strength</h3> <p>Say:</p> <p>Tensile strength is a measurement of the force required to pull something (such as rope, wire, or a structural beam) until it breaks. When driving a wedge into a tree with significant back lean, the extreme tension on the hinge may cause it to fail. If the hinge fails, the tree may not fall in the intended direction and may compromise your escape path.</p> <p>The tensile strength of fiber contained in the hinge is highly variable, depending on the species of tree, presence of decay, time of year, etc. The tensile strength of the hinge plays an important role in how much lean you can overcome.</p> <p>DISPLAY NEXT SLIDE</p>
<p>Slide 25: Elasticity of the Hinge</p> 	<h3>Elasticity of the Hinge</h3> <p>Say:</p> <p>When we talk about the elasticity of the hinge, we are really saying “will the hinge bend and allow you to guide the tree into the objective?”</p> <p>Sawyers use the 80+/10- guideline to construct hinges. The hinge should be 10 percent (the 10-) or less of the tree’s diameter. You will often find it difficult to bend a hinge if it is thicker than 10 percent. If you constructed the hinge correctly and it is sound, it will bend and allow the tree to fall into the intended lay.</p> <p>The hinge must bend for the weight in the top of the tree to move. Slide 25 shows that the hinge in an 18-inch diameter tree is about 16 by 1.8 inches and has more wood remaining than four 2-by-4s butted up against each other. As the diameter of the tree increases, the size of the hinge must increase as well. For example, a 40-inch tree would have a 32- by 4-inch hinge, which would be equivalent to bending eight 4-by-4s.</p> <p>DISPLAY NEXT SLIDE</p>

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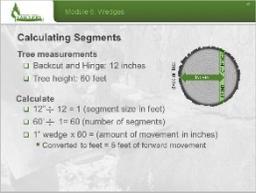
Slide/action	Content
<p data-bbox="253 369 448 428"><i>Slide 26: Wedging Platform</i></p> 	<h3 data-bbox="526 369 781 401">Wedging Platform</h3> <p data-bbox="526 432 591 464">Say:</p> <p data-bbox="526 489 1382 632">The wedging platform must be solid during wedging operations. If rot or thick bark are present where you intend to insert a wedge, the fibers will compress and the wedge will not be able to lift the tree.</p> <p data-bbox="526 663 737 684">DISPLAY NEXT SLIDE</p>
<p data-bbox="233 737 467 758"><i>Slide 27: Driving Force</i></p> 	<h3 data-bbox="526 737 716 768">Driving Force</h3> <p data-bbox="526 800 591 831">Ask:</p> <p data-bbox="526 856 1382 957">Q: Which ax do you think will drive a wedge with the most force, a 3-pound single-bit head on a 16-inch handle or a 4½-pound single-bit head on a 30-inch handle?</p> <p data-bbox="526 989 1406 1136">A: A heavier ax with a full-size handle will deliver more power to the wedge and more lifting power into the kerf. The energy transfer from your swing with the ax, to the wedge, and into the kerf, will vary.</p> <p data-bbox="526 1167 683 1188">TRANSITION:</p> <p data-bbox="526 1199 1406 1304">Next, we will look at back leaning trees and the details of calculating tree segments as well as the corresponding movement at the top of the tree.</p> <p data-bbox="526 1335 737 1356">DISPLAY NEXT SLIDE</p>

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Slide/action	Content
<p>Slide 28: Tree Segments</p>  A photograph of a tree trunk with two orange wedges inserted into a backcut. A black box with the text "Tree Segments" is overlaid on the image.	<h3>Tree Segments</h3> <p>Say:</p> <p>Back-leaning trees can present unique challenges. Remember, for a tree to fall in the direction opposite its lean, the weighted center must move past the front of the hinge (i.e., the fulcrum point).</p> <p>To accomplish this, you drive wedges into the backcut to open the kerf and lift the tree, which results in corresponding forward movement in the top of the tree toward the intended lay.</p> <p>Calculating the number of segments in a tree is important because it allows you to know how much lift you will need to redistribute the tree's center weight.</p> <p>DISPLAY NEXT SLIDE</p>
<p>Slide 29: What are Tree Segments?</p>  A diagram titled "What are Tree Segments?" showing a stack of four blocks representing tree segments. A wedge is shown under the bottom block. Labels indicate the movement of each segment: "1 inch up" for the bottom block, "2 inches up" for the second, "3 inches up" for the third, and "4 inches up" for the top. A list on the right side of the diagram shows: "4 segments, 4 inches forward", "3 segments, 3 inches forward", "2 segments, 2 inches forward", and "1 segment, 1 inch forward".	<h3>What Are Tree Segments</h3> <p>Say:</p> <p>Think of segments as blocks stacked on top of each other. When you drive a wedge under the bottom corner of the block (segment), as shown in the left image on slide 29, the segment lifts and the opposite corner of the first segment moves forward an equal distance. The more segments in a tree, the more movement you can achieve at the top of the tree.</p> <p>CLICK TO SHOW INCHES OF MOVEMENT</p> <p>The right image on slide 29 shows us that using a wedge to lift a stack of blocks (segments) 1 inch moves the bottom segment 1 inch forward, the second segment 2 inches forward, the third segment 3 inches forward, and so on.</p> <p>TRANSITION:</p> <p>Next, you will learn to calculate tree segments and how much lift you will need to move a back-leaning tree into its objective.</p> <p>DISPLAY NEXT SLIDE</p>

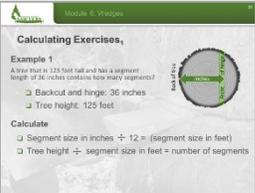
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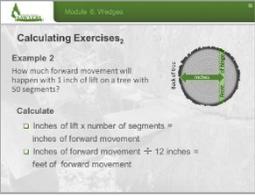
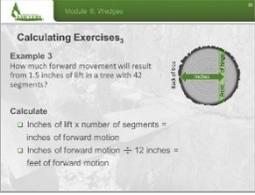
Slide/action	Content
<p data-bbox="240 369 461 428"><i>Slide 30: Calculating Segments</i></p>  <p>The screenshot shows a slide titled 'Calculating Segments' with the following content: Tree measurements □ Backcut and Hinge: 12 inches □ Tree height: 80 feet Calculate □ $12 \div 12 = 1$ (segment size in feet) □ $80 \div 1 = 80$ (number of segments) □ $1 \text{ wedge} \times 80 = 80$ (amount of movement in inches) • Converted to feet = 6 feet of forward movement</p>	<h3>Calculating Segments</h3> <p>Say:</p> <p>When felling a tree against its lean, you must develop a wedging plan that includes some key pieces of information, including:</p> <ul style="list-style-type: none">▪ Tree height in feet▪ Amount of back lean in feet▪ Distance from the back of the tree to the front of the hinge in feet (converted from inches)▪ Amount of lift needed to redistribute the tree's center weight▪ Condition of the hinge fiber <p>You will use this information to answer the question, "Will I be able to overcome the lean with wedges alone?"</p> <h3>Calculations</h3> <p>When calculating segments, dimensions are based on the distance from the lifting point, or back of the tree, to the front of the hinge.</p> <p>You can change the number of segments by cutting either a deeper or shallower undercut, thus changing the distance from the back of the tree to the front of the hinge. However, as you shorten the length of the wedging platform, you will require more force to drive the wedge.</p> <p>You need two factors to calculate how much movement you can achieve:</p> <ul style="list-style-type: none">▪ Height of the tree in feet▪ Distance from the lifting point to the front of hinge in inches<ul style="list-style-type: none">• Convert inches to feet <p>INSTRUCTOR NOTE:</p> <p>Direct students to the example in the student guide. Walk through the example together and answer any questions they may have.</p> <h3>1. Convert inches to feet</h3> <p>A tree with a segment length of 12 inches converts to how many feet? Divide the distance (in inches) by 12 to get feet.</p> <ul style="list-style-type: none">▪ $12 \text{ inches} \div 12 = 1 \text{ foot}$

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Slide/action	Content
<p data-bbox="240 1142 459 1199"><i>Slide 31: Calculation Exercises 1</i></p> 	<p data-bbox="526 380 1013 411">2. Calculate the number of segments</p> <p data-bbox="526 434 1360 506">Determine the number of segments by dividing the height of the tree (in feet) by the segment length (in feet).</p> <p data-bbox="526 527 784 558">Tree height: 60 feet</p> <ul data-bbox="548 581 1300 653" style="list-style-type: none">▪ 60 feet (height) divided by 1 foot (segment length) = 60 segments <p data-bbox="526 676 1162 707">3. Determine the forward movement of the tree</p> <p data-bbox="526 716 1330 825">Calculate forward movement by multiplying the amount of lift (normally 1 inch per wedge) by the number of segments and dividing by 12.</p> <ul data-bbox="548 848 1057 919" style="list-style-type: none">▪ 1 inch x 60 segments = 60 inches▪ 60 inches ÷ 12 = 5 feet of movement <p data-bbox="526 940 686 972">TRANSITION:</p> <p data-bbox="526 974 1377 1045">Using this formula, work through the calculations for exercise 1 in your student guide.</p> <p data-bbox="526 1068 769 1100">DISPLAY NEXT SLIDE</p> <p data-bbox="526 1142 850 1173">Calculation Exercises 1</p> <p data-bbox="526 1205 732 1236">INSTRUCTOR NOTE:</p> <p data-bbox="526 1239 1414 1348">Allow students time to work through exercise 1 in the student guide, then briefly discuss the answers. Answer student questions or address any concerns.</p> <p data-bbox="526 1371 591 1402">Say:</p> <p data-bbox="526 1413 1382 1484">Example 1: A tree that is 125 feet tall and has a segment length of 36 inches contains how many segments?</p> <ul data-bbox="548 1507 976 1539" style="list-style-type: none">▪ Step 1: Convert inches to feet. <p data-bbox="526 1562 818 1593">36 inches ÷ 12 = 3 feet</p> <ul data-bbox="548 1617 1131 1648" style="list-style-type: none">▪ Step 2: Calculate the number of segments. <p data-bbox="526 1661 1273 1692">125 feet (height) ÷ 3 feet (segment length) = 42 segments</p> <p data-bbox="526 1715 686 1747">TRANSITION:</p> <p data-bbox="526 1757 1377 1829">Please work through the calculations in exercise 2 in your student guide.</p>

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Slide/action	Content
<p>Slide 32: Calculation Exercises 2</p> 	<p>Again, we will compare answers and discuss when everyone finishes.</p> <p>DISPLAY NEXT SLIDE</p> <p>Calculation Exercises 2</p> <p>INSTRUCTOR NOTE: Allow students time to work through exercise 2 in the student guide, then briefly discuss the answers. Answer student questions or address any concerns.</p> <p>Say: Example 2: How much forward movement will result with 1 inch of lift in a tree with 50 segments?</p> <ul style="list-style-type: none">1 inch x 50 segments = 50 inchesConvert inches to feet: $50 \text{ inches} \div 12 = 4.2$ feet of movement <p>TRANSITION: Please complete the calculations in exercise 3 in your student guide.</p> <p>DISPLAY NEXT SLIDE</p>
<p>Slide 33: Calculation Exercises 3</p> 	<p>Calculation Exercises 3</p> <p>INSTRUCTOR NOTE: Allow students time to work through exercise 3 in the student guide, then briefly discuss the answers. Answer student questions or address any concerns.</p> <p>Say: Example 3: How much forward movement will result with 1.5 inches of lift in a tree with 42 segments?</p> <ul style="list-style-type: none">1.5 inches x 42 segments = 63 inchesConvert inches to feet: $63 \div 12 = 5.25$ feet of movement <p>TRANSITION: Next, let's look at some charts to simplify the math needed when calculating segments.</p> <p>DISPLAY NEXT SLIDE</p>

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Slide/action

Content

Slide 34: Using Charts 1

The screenshot shows a grid chart titled 'Number of Segments Chart'. The horizontal axis is labeled 'Segment length in inches' and ranges from 16 to 36 in increments of 2. The vertical axis is labeled 'Height in feet' and ranges from 0 to 120 in increments of 10. A red line starts at 16 inches on the x-axis, goes up to 65 feet, then across to the 49th column, and then down to the x-axis. Another red line starts at 20 inches on the x-axis, goes up to 80 feet, then across to the 48th column, and then down to the x-axis. A third red line starts at 26 inches on the x-axis, goes up to 110 feet, then across to the 51st column, and then down to the x-axis.

Using Charts 1

Say:

Charts have been developed to simplify this process. Remember, the number of segments in a tree tells you how much forward movement you can expect to get with one fully inserted wedge. The charts assume a $\frac{3}{8}$ -inch kerf and a 1-inch-tall wedge.

In appendix C of your student guide, you have two charts: “Number of Segments” and “Expected Movement”. Turn to the charts as we work through the examples below.

Once you know the height of the tree in feet and segment length in inches, you can use this chart to determine how many segments a specific tree has.

INSTRUCTOR NOTE:

Show students how to use the charts to find the answers. After asking each question and giving students a moment to work out the problem on their own, click to reveal the answer on the screen. Click again to clear the answer before moving on to the next question.

Question 1: A tree with a segment length of 16 inches that is 65 feet tall has how many segments?

- The student will find the column with 16 inches for segment length, and match that up with 65 feet in the height column. They will see that this tree has 49 segments.

Question 2: A tree with a segment length of 20 inches that is 80 feet tall has how many segments?

- The student will follow the column with 20 inches for segment length, match that up with 80 feet in the height column, and see that this tree has 48 segments.

Question 3: A tree with a segment length of 26 inches that is 110 feet tall has how many segments?

- The student will follow the column with 26 inches for segment length, match that up with 110 feet in the height column and see that this tree has 51 segments.

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Slide/action	Content
<p data-bbox="224 646 477 674">Slide 35: Using Charts 2</p> 	<p data-bbox="526 417 594 445">Ask:</p> <p data-bbox="526 476 1386 546">Do you have any questions on how to calculate segments? Answer any questions appropriately.</p> <p data-bbox="526 575 769 602">DISPLAY NEXT SLIDE</p> <p data-bbox="526 646 732 674">Using Charts 2</p> <p data-bbox="526 709 594 737">Say:</p> <p data-bbox="526 768 1403 1031">Segment size can vary depending on the depth of the undercut you use. Slide 35 shows a simplified chart that uses an average segment length based on tree diameter compared to tree height, resulting in expected feet of motion toward the objective when using one wedge. This is the simplest chart created, as it uses average segment length per diameter. If you are unsure if you will need to stack wedges, this is a good reference.</p> <p data-bbox="526 1056 1414 1276">If the amount of back lean falls in the green color range on the chart, it is much easier for you to use wedges alone to overcome the lean than if it falls in the yellow or red range. The colors on the chart are not a “go” or “no-go” situation, but they work as a sawyer reference. There is always more to consider when felling trees than just the amount of back lean.</p> <p data-bbox="526 1308 732 1335">INSTRUCTOR NOTE:</p> <p data-bbox="526 1346 1414 1486">Show students how to use the charts to find the answers. After asking each question and giving students a moment to work out the problem on their own, click to reveal the answer on the screen. Click again to clear the answer before moving on to the next question.</p> <p data-bbox="526 1514 1409 1583">Example 1: How far toward the objective will one wedge move a 26-inch diameter tree that is 80 feet tall?</p> <ul data-bbox="548 1608 662 1635" style="list-style-type: none">▪ 3 feet <p data-bbox="526 1661 1365 1730">Example 2: Will one wedge be enough to fell a 32-inch diameter, 100-foot tall tree with 5 feet of back lean?</p> <ul data-bbox="548 1755 1349 1824" style="list-style-type: none">▪ No, one wedge will move that tree about 4 feet toward the objective.

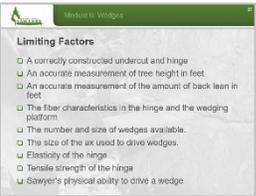
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Slide/action	Content
<p data-bbox="250 1415 451 1472"><i>Slide 36: Segments Summary</i></p>  A thumbnail image of a presentation slide titled "Segments Summary". The slide lists five steps: 1. Calculate tree height in feet. 2. Calculate back lean in feet. a. Measure length of backcut plus hinge in inches. 3. Convert inches to feet. 4. Calculate number of segments for amount of expected movement with one wedge. 5. Will you be able to overcome the lean with wedges alone? a. Yes: Describe wedging plan. b. No: Use the DMS/EC over top process to measure.	<p data-bbox="526 380 1409 449">Example 3: If a tree has 4 feet of back lean, is 16-inches in diameter, and is 55 feet tall, will one wedge be enough to fell the tree?</p> <ul data-bbox="548 474 1398 583" style="list-style-type: none">Probably not. One wedge would move the tree 4 feet toward the objective. This would make the tree vertical, but this might not be enough motion for the tree to fall into the objective. <p data-bbox="526 596 1393 665">Example 4: Will one wedge be enough to fell a tree that is 8 inches in diameter, 55 feet tall, and has 5 feet of back lean?</p> <ul data-bbox="548 693 1403 1178" style="list-style-type: none">From the chart, we see that one fully inserted wedge will result in 9 feet of forward motion, enough to result in the tree falling into the objective. Note that 9 feet is in the red section of the chart.This is a complex operation for many reasons:<ul data-bbox="574 900 1403 1178" style="list-style-type: none">It is probably not possible to fully insert a wedge into a tree that is only 8 inches in diameter. That said, you cannot get 9 feet of forward motion with one wedge.Five feet of back lean puts a lot of stress on the hinge and the wedge platform.You must drive the wedge while working under the lean of the tree. <p data-bbox="526 1192 662 1220">TRANSITION:</p> <p data-bbox="526 1245 1354 1314">Now that you have seen the charts, let's review the calculations again.</p> <p data-bbox="526 1339 769 1367">DISPLAY NEXT SLIDE</p> <h3 data-bbox="526 1415 802 1442">Segments Summary</h3> <p data-bbox="526 1478 591 1505">Say:</p> <p data-bbox="526 1535 1256 1562">Summarizing the steps involved in calculating segments:</p> <ol data-bbox="574 1591 1403 1850" style="list-style-type: none">Calculate the tree height in feet.Calculate the back lean of the tree in feet.<ul data-bbox="607 1667 1321 1736" style="list-style-type: none">Measure the length of the backcut plus the hinge in inches.Convert the backcut measurement from inches to feet.Calculate the number of segments.Calculate the forward movement expected with one wedge.

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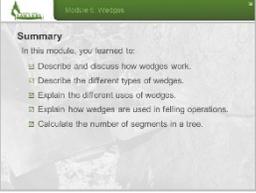
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Slide/action	Content
<p><i>Slide 37: Limiting Factors</i></p> 	<p>6. Will you be able to overcome the lean using wedges alone?</p> <ul style="list-style-type: none">• Yes: Develop a wedging plan.• No: Use the OHLEC size-up process to reassess. <p>When it comes to wedging back-leaning trees, there are many more considerations than simply knowing how much motion will result from using one fully inserted wedge.</p> <p>TRANSITION: Next, we will look at some limiting factors.</p> <p>DISPLAY NEXT SLIDE</p> <h3>Limiting Factors</h3> <p>Say:</p> <p>There are limits to how much you can move a tree. Successfully felling a back-leaning tree depends on several factors:</p> <ul style="list-style-type: none">▪ A correctly constructed undercut and hinge▪ An accurate measurement of tree height in feet▪ An accurate measurement of the amount of back lean in feet▪ The fiber characteristics in the hinge and the wedging platform▪ The number and size of wedges available▪ The size of the ax used to drive wedges▪ Elasticity of the hinge▪ Tensile strength of the hinge▪ Sawyer's physical ability to drive a wedge <p>DISPLAY NEXT SLIDE</p>

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Slide/action	Content
<p>Slide 38: Knowledge Check</p>  <p>Knowledge Check</p> <ul style="list-style-type: none">□ When felling, how do wedges work?□ During felling, should you place wedges parallel or perpendicular to the hinge?□ Which one has a greater mechanical advantage, a 1- by 12-inch wedge or a 1- by 6-inch wedge?□ What can you use when hanging wedges are not available?□ Why are segments important?□ Can you overcome the lean of this tree? <p>Segment length: 18 inches Tree height: 120 feet Back lean: 4 feet</p>	<h2>Knowledge Check</h2> <p>INSTRUCTOR NOTE: Allow students a few moments to answer the questions in the student guide. Discuss the answers and correct any misconceptions.</p> <p>Q: When felling, how do wedges work?</p> <p>A: As you strike a wedge, energy transfers into the tree as movement. This movement will lift the back of the tree, causing the top of the bole to move forward into the undercut as weight begins to transfer and rotate forward at the hinge.</p> <p>Q: During felling, should you place wedges parallel or perpendicular to the hinge?</p> <p>A: You should place wedges perpendicular to the hinge when driving them. This will lift the tree and transfer weight forward into the undercut. You only seat wedges parallel to the hinge when using them to support the weight of a side-leaning tree.</p> <p>Q: Which one has a greater mechanical advantage, a 1- by 12-inch wedge or a 1-by 6-inch wedge?</p> <p>A: A 1- by 12-inch wedge</p> <p>Q: What can you use when hanging wedges are not available?</p> <p>A: An ax or a Pulaski</p> <p>Q: Why are segments important?</p> <p>A: They provide the sawyer with a useful tool to balance mechanical possibility and the sawyer’s physical capacity.</p> <p>Q: Can you overcome the lean of this tree? Why or why not?</p> <ul style="list-style-type: none">▪ Segment length: 18 inches▪ Tree height: 120 feet▪ Back lean: 4 feet <p>A: Yes.</p> <ul style="list-style-type: none">▪ Number of Segments: 80▪ Lift needed: one wedge will overcome the lean <p>DISPLAY NEXT SLIDE</p>

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Slide/action	Content
<p><i>Slide 39: Summary</i></p> 	<p>Summary</p> <p>REVIEW Review the summary objectives listed on the slide.</p> <p>DISPLAY NEXT SLIDE</p>
<p><i>Slide 40: Questions?</i></p> 	<p>Questions</p> <p>Ask: Do you have any additional questions about wedges?</p>

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